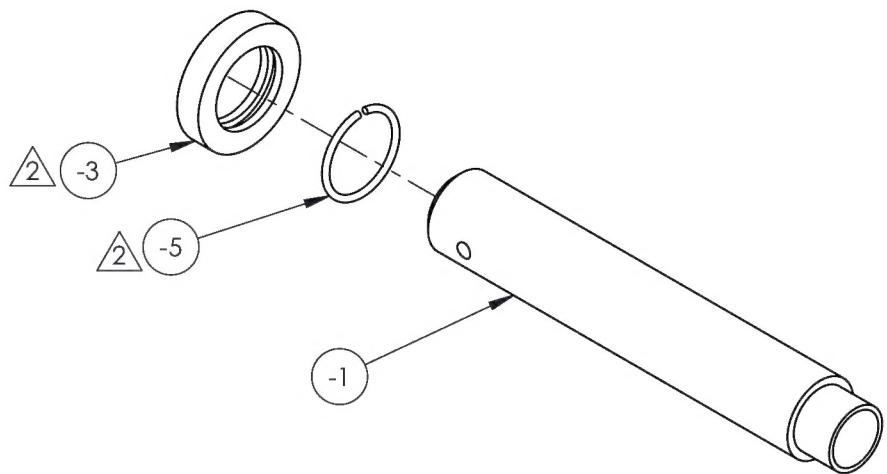


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/3/2016	RJC	JAG



NOTE:

1. REF. AIRBUS T/N 1X56-136-285.

 WITH -5 INSERTED INTO -3 IT SHOULD SLIDE ONTO -1 WITH SOME RESISTANCE AND HOLD IN POSITION WHEN MOVED.



TITLE

DRIFT

DWG NO.

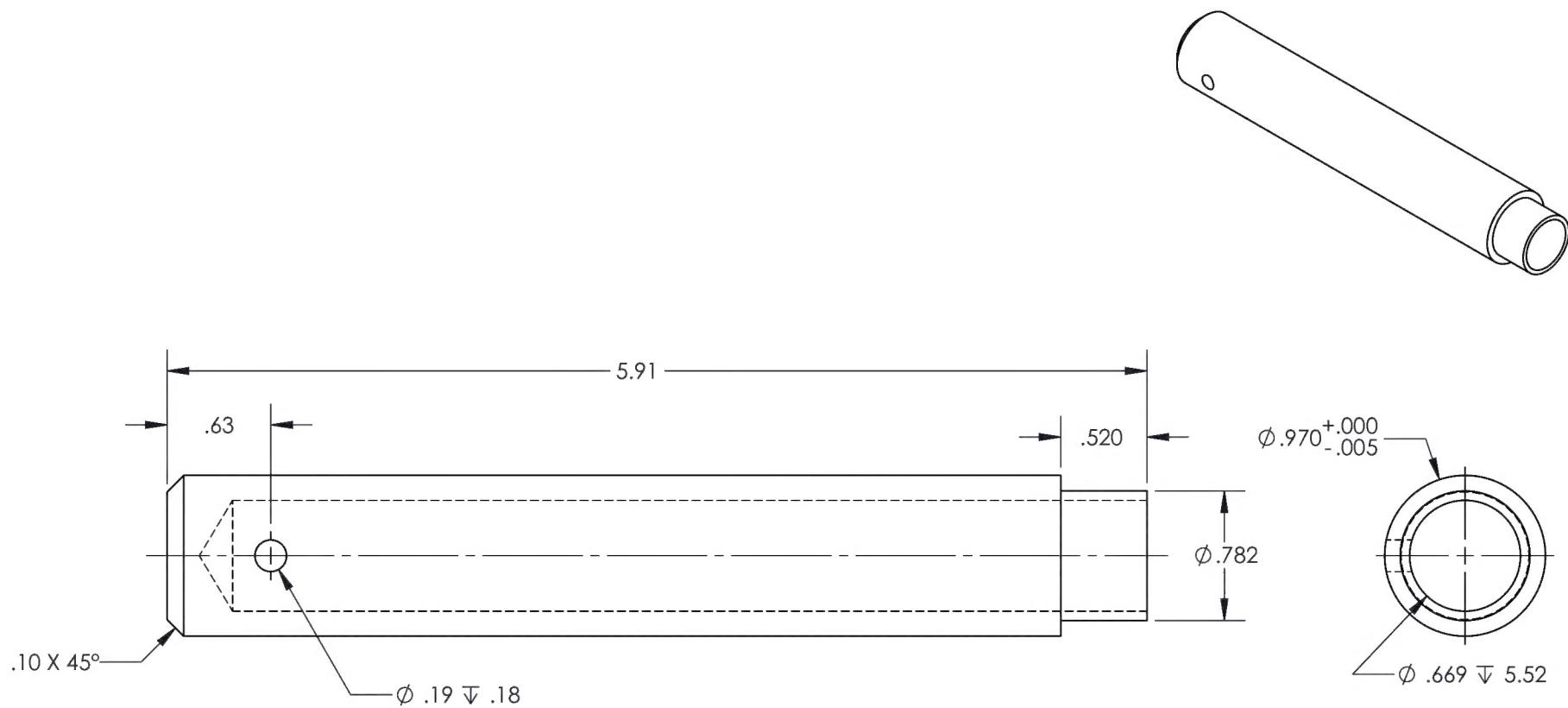
RBE1X56-136-285

REV

								MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
								REAT	.XXX ± .005 FRACTIONS ± 1/8			
								TREAT	.XX ± .01 ANGLES ± .5°			
								FINISH	.X ± .1 SURFACES = 125			
								SPEC	.015 x 45° OR .015R			
								1. BREAK ALL SHARP EDGES				
								.015 x 45° OR .015R				
								2. DIMENSIONAL LIMITS APPLY				
								AFTER PLATING				
								3. INTERPRET DIM AND TOL PER				
								ASME Y14.5M-2009				

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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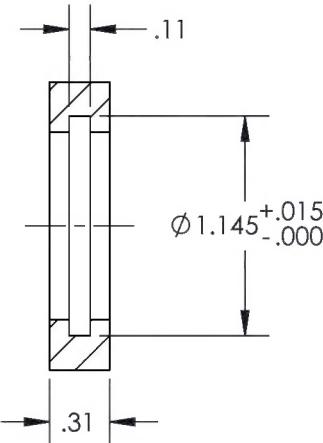
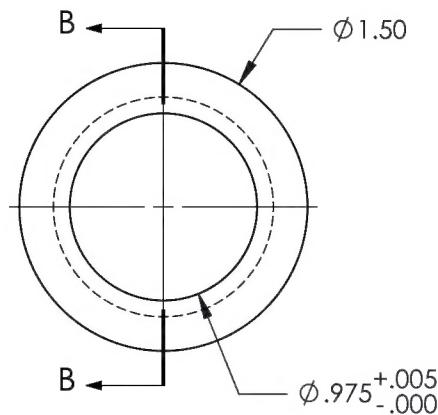
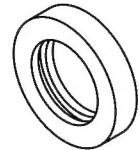
(1)

DRIFT

DART AEROSPACE	
TITLE	
DRIFT	
DWG NO.	RBE1X56-136-285-1
REV	1
MATERIAL 1018/1020 CR	
HEAT TREAT	
FINISH ZINC PLATE	
SPEC ASTM B633 TYPE I SC 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SCALE	1:1
DATE	8/9/2016
SHEET 2 OF 3	

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REV		ECR		REVISIONS			DESCRIPTION		DATE		INITIAL	APPROVED



SECTION B-B

(-3)

RING

DART AEROSPACE	
TITLE	
DRIFT	
DWG NO. RBE1X56-136-285-3 REV 1	
MAT'L 1018/1020 CR UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT FRACTIONS $\pm \frac{1}{16}$ FINISH ZINC PLATE ANGLES $\pm 5^\circ$ SPEC ASTM B633 TYPE I SC 2 SURFACES = 125/ DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT USED ON MODEL EC145	
SCALE 1:1	DATE 8/9/2016
SHEET 3 OF 3	